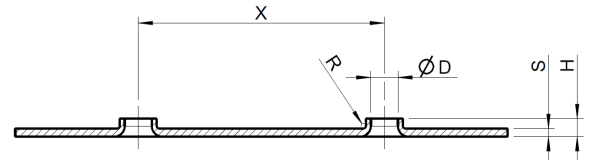


EXTRUSION TOOL



H	S0.5	S1	S1.25	S1.5	S2	S2.5	S3
M2.5	1.3	2.0	2.2	2.5			
M3	1.5	2.0	2.2	2.5	3.0		
M4		2.2	2.2	2.5	3.3	4.0	
M5		2.5	2.5	2.8	3.6	4.3	4.5
M6		2.6	2.8	3.2	3.6	3.8	4.5
M8			3.0	3.4	4.0	4.5	4.8

	øD (cut thread)	øD (formed thread)
M2.5	2.05	2.3
M3	2.5	2.75
M4	3.3	3.65
M5	4.2	4.65
M6	5	5.55
M8	6.8	7.4

BASIC INFORMATION	
Material:	
Sheet thickness „s“:	
Machine:	
Size/station:	
Direction of forming:	upform <input type="checkbox"/>
	downform <input type="checkbox"/>
Customer information:	

TOOL INFORMATION IN MM						
Gewinde						
M2.5	M3	M4	M5	M6	M8	
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Cut <input type="checkbox"/>			Formed <input type="checkbox"/>			
			H:			
			X:			
			Standard: 30 mm			

TRUMPF

THICK TURRET

SALVAGNINI

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